mtl



RECYCLING





#### RECYCLING

#### HARDOX WEARPARTS

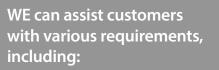
European and UK legislative targets have led to a substantial boom in the sector as organisations look to increase their level of recycling. Our research indicates that this growth will continue unabated for OEMs and end users with parts made from mild steel and Hardox wear plate.





#### **MATERIALS**

We hold a vast range of superior materials at our state-of-the-art facility. As the largest Hardox Wearparts Centre in the UK, we have many years' experience in manufacturing parts from abrasive resistant and high-strength steels, working on even the most demanding applications.



- > shredder blades
- > shear blades
- > screens
- > pulveriser hammers
- > liner plates





#### **CUTTING**

We are one of the few profiling companies in the UK to offer four different cutting methods under one roof.

Our dedicated in-house cutting bay includes the UK's largest bevel laser cutting machine as well as a range of high definition plasma, flame and dynamic waterjet cutting machines.





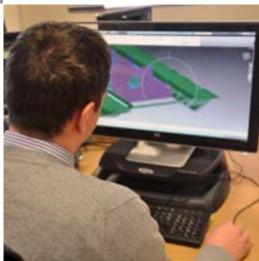






Accredited to ISO 9001:2008, we regard quality as imperative







#### **EXTEND WEAR LIFE**

Our knowledgeable sales team, supported by SSAB, offer recommendations on how to extend the life of your parts.



#### **PRESSING**

We have a wide range of large format CNC press braking equipment available, giving us the capability to bend parts to order.

Thanks to recent investments in the world's largest robotic press braking system, we have the ability produce components quickly, with accuracy and at a cost-effective rate.



#### STOCK

We process several thousand tonnes of wear material per annum, and have stock material ranging from 400 to 600 Brinell hardness - from 3.2mm to 120mm thick.



#### **FAST TRACK** WEARPARTS

Our Hardox fast track service has been specifically designed to ensure components are delivered quickly to avoid costly down time.

In most circumstances, we can meet 24 hour deadlines thanks to our cutting and fabrication machinery and our extensive range of stock materials.



#### MTL ONSITE

We provide a quality, in-house reverse engineering service that combines highly accurate scan data with cutting-edge software.

Our highly skilled workforce use the latest reverse engineering tools (Inventor) to create 3D CAD models from an existing product, to determine the original design intent and to modify an object to improve its design.



#### **SCRAP** RECYCLING

Our impressive range of facilities and stock resources allow us to supply wearparts to numerous leading scrap recycling operations throughout the UK.





#### QUENCHED AND TEMPERED STEELS

Our long standing relationships with Europe's leading steel mills allow us to respond quickly to our customers' requirements using the best materials on the market.



#### **HARDOX** HAMMER BLADES

Hardox is the world's most widely used wear resistant steel plate.

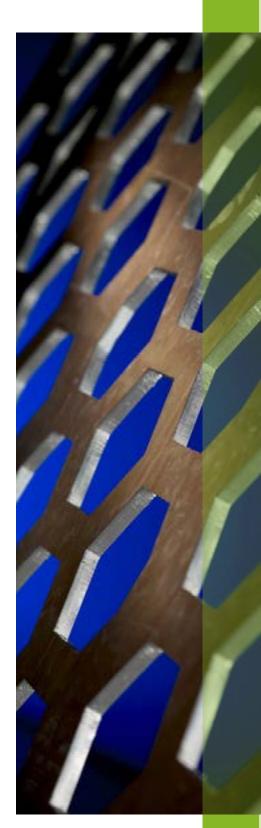
Thanks to continuous investments in the latest state-ofthe-art technology, we have the capability to machine various High Brinell materials up to, and including, Hardox 600.



#### **GLOBAL OEM PARTNER**

We are a trusted partner and work closely with a number of global OEM's.

Due to our expertise in processing wear resistant steels, we supply a variety of Chassis, roof, floor and sides to a number of leading recycling firms.



# Capability

# All services available in-house



### WELDING & FABRICATION

- > 150 skilled welders/fabricators
- > 11 robotic welding cells
- > Robotic welding
- > Pressure vessels
- > Decompression chambers
- > Various heat exchangers



#### SHEET METALWORK

- > CNC and Robotic Bending (up to 7.2m wide and 640 Tonne)
- > Bending & Folding
- > Pressing
- > Rolling
- > Forming
- > Grinding and Polishing



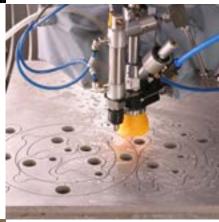
## LASER & PLASMA CUTTING

- > 18 Laser Cutting Machines (cutting up to 20m x 3.2m) > High-Definition Plasma Cutters (cutting tube up to 8m x 1000mm dia. and 40mm wall thickness) > 2 Tube Lasers (6m x 200mm dia. and up to 225kgs)
- >1 Robotic Plasma Tube Cutter



# WATERJET CUTTING

- > 4 Dynamic waterjet machines
- > Cut any material up to 12m x 3m x 200mm thick
- > Accuracy that matches machined tolerances of + / -0.1mm



#### **FINISHING**

- > Powder Coating
- > 2 automatic reciprocators
- > 4 stage in-line pre-treatment plant
- > Shot Blasting
- > Wet Paint



#### **MACHINING**

- > 33,000 sq. ft. factory
- > 40+ CNC machining centres
- > CNC turning
- > CNC milling

#### **WEC Group at a glance**



625

**Highly Skilled Staff** 

**Manufacturing Sites** 

**Specialist Divisions** 



150 Skilled Welders





**Apprentices** 

**Profiling Machines** 

40 **CNC Machines**  **Press Brakes** 

11 **Robot Welders** 

part of

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